

Nuclear powerplant

Introduction :-

As large amount of coal and petroleum being used to produce energy, time may come when their reserve may not be able to meet the energy requirement.

Thus there is tendency to seek alternative source of energy. The discovery that energy can be liberated by nuclear fission of materials like uranium (U), plutonium (Pu) has opened up a new source power.

→ The heat produce due to fission of U and Pu is used to heat water to generate steam which is used for running turbo generator.

→ It has been found that one kg of U produce as much as energy of 14500 ~~kg~~ tonnes of high grade coal.

Some factors which go in favour of nuclear energy as follows

- (i) Hydro-electric powerplant is a storage type and largely dependent on monsoon.
- (ii) Oil is mainly needed for transportation, fertilizers and petrochemicals thus can't be used in large quantities.
- (iii) Coal is available in some parts of country and transportation of coal requires big investment.
- (iv) Nuclear power is independent geographical factor, the only ~~need~~ requirement is reasonably good supply of water. fuel transportation and large storage is not required and nuclear powerplant is a clean source of power.

- (v) Large quantity of energy released with consumption only a small amount of fuel.

Advantages of Nuclear power plant

- (i) It minimizes the ecological effect of power generation.
- (ii) space requirement of a nuclear powerplant is less as compared to other conventional powerplant of equal size.
- (iii) A nuclear powerplant consume very small quantity fuel. Thus fuel ~~consumption~~ transportation and large fuel ~~for~~ storage facilities are not needed.
- (iv) There is increased reliability of operation.
- (v) Nuclear powerplant is not affected by adverse weather condition.
- (vi) Material requirement on metal structures, piping, storage mechanism are much lower for a nuclear powerplant than a coal based power plant.
- (vii) It doesnot require large quantity of water.

Disadvantage

- (1) Initial cost of nuclear powerplant is higher as compared to hydro or steam power plant.
- (2) Nuclear powerplant are not well suited for varying load condition.

- (iii) Radio active waste if not disposed carefully may have bad effect on the health of workers and other population
- (iv) Maintenance ~~of~~ cost of the plant is high.
- (v) It requires trained personnel ~~to~~ handle nuclear power plant.

Comparison with steam power plant

- (i) The number of workman required for the operation of nuclear power plant is much less than a steam power plant. This ~~also~~ reduces cost of operation.
- (ii) The capital cost of nuclear power plant fall sharply if the size of the plant is increased. The capital cost such as structural materials, piping, storage mechanism etc. is much less ~~than~~ in nuclear power plant than the steam power plant.
- (iii) There are no fuel transportation, handling and storage charges and also there is no problem of ash disposal.
- (iv) Nuclear power plant occupies less space in comparison to thermal plants, thus civil construction cost is also less.
- (v) the nuclear plant is more economical compared with thermal plant in areas which are remote from coal fields.

Site selection :-

For establishing a nuclear power plant, the following points have to be kept in view

(i) Availability of water:-

At the powerplant site, an ample quantity of water should be available for cooling and make up water required for steam generation.

(ii) Distance from load centre

The plant should be located near the load centre. This will minimize the power losses in transmission line.

(iii) Distance from populated areas:-

The plant should be located far away from the populated area to avoid radioactive hazard.

(iv) Accessibility to site:-

The powerplant should have rail and road transportation facilities.

(v) Waste Disposal

The wastes of a nuclear powerplant are radioactive and there should be sufficient space near the plant site for the disposal of the waste.

(vi) Safe guard against earthquakes:-

The site is classified into its respective seismic zone 1, 2, 3, 4 or 5. The zone 5 being the most seismic and unsuitable for nuclear power plant. About 300 km of radius area around the proposed site is studied for its past history of tremors.

(vii) Foundation condition

The substrate must be strong enough to support the heavy reactor which may weigh as 100,000 tons and imposed bearing pressure of around 50 tons per square meter.

Nuclear Fuel

- ~~The~~ Nuclear fuel may be defined as a material, in which ~~can~~ ~~undergo~~ the nuclei of the material undergo nuclear fission by nuclear bombardment and to produce a fission chain reaction.
- It can be one or all of the following U^{233} , U^{235} and Pu^{239} .
- Natural uranium found in earth crust contains 3 isotopes namely U^{234} , U^{235} , U^{238} and their percentage as follows
 U^{238} - 99.3%, U^{235} - 0.7%, U^{234} - Trace.
- out of these U^{235} is most unstable and is capable of sustaining chain reaction and has been given name of primary fuel.
- U^{233} and Pu^{239} are artificially produced from Th^{232} and U^{238} respectively and called as secondary fuel.

Fertile fuel

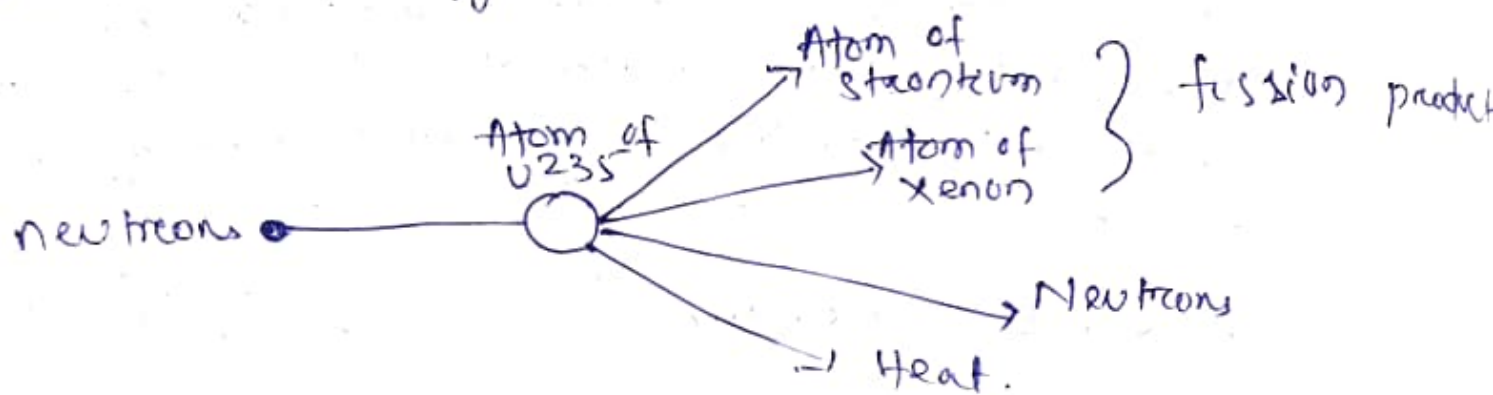
It is defined as the material which absorbs neutron and undergoes spontaneous changes which lead to formation of fissionable material.

- U^{238} and Th^{232} are fertile material, ^{when} they absorb neutron, ~~they~~ ~~produce~~ ~~and~~ produces fissionable material ~~Pu^{239}~~ and U^{233} respectively.

Nuclear Fission

Nuclear fission is the process in which heavy nucleus is split when it is bombarded by certain particles.

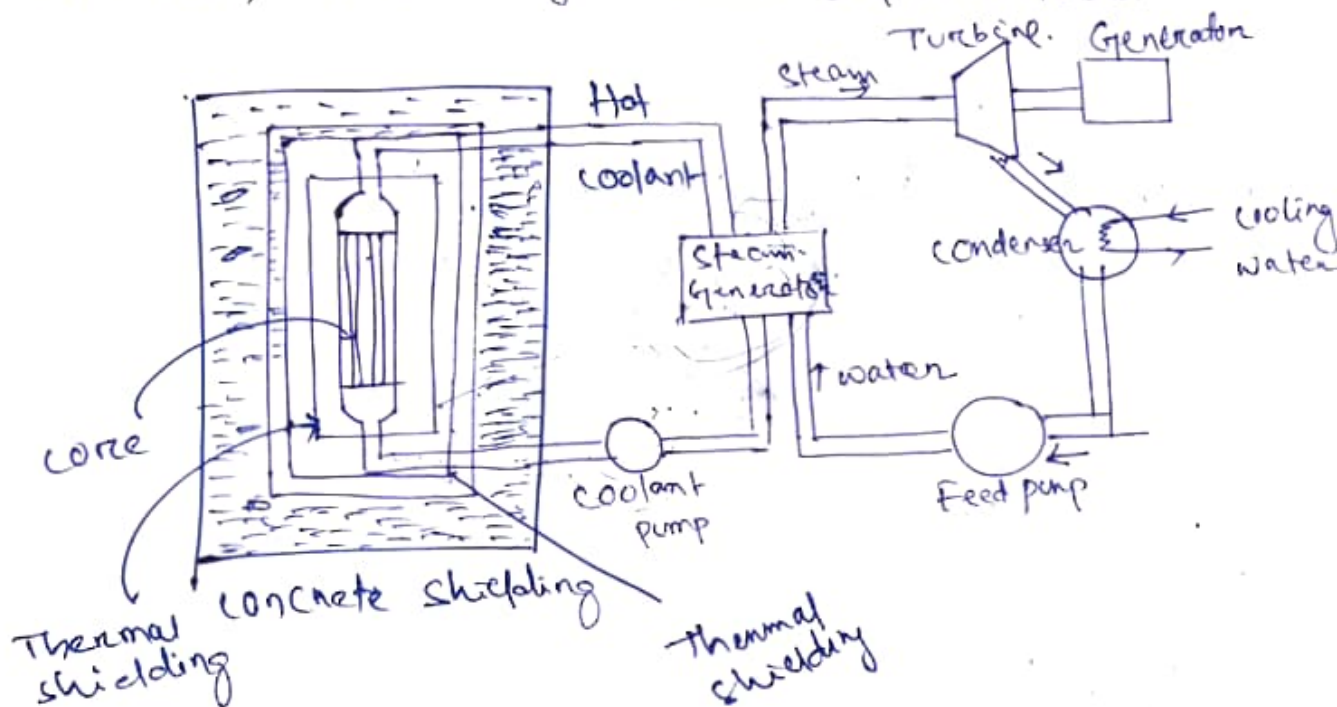
Some of the isotopes of heaviest elements, U^{235} , U^{233} and Pu^{239} can upon absorbing neutrons, be readily fissioned. → this fission produce 2 or rarely 3, fragments moving at high speeds, two or ~~three~~ three neutrons and considerable energy.



→ Uranium exist as isotopes of U^{238} , U^{234} and U^{235} , out of these isotopes U^{235} is most unstable. When a neutron is captured by a nucleus of an atom of U^{235} , it splits up roughly into two equal fragments and about 2.5 neutrons are released and a large amount of energy is produced. The neutrons so produced are very fast moving neutrons and can be made to fission other nuclei of U^{235} thus enabling a chain reaction to take place.

Main components of a Nuclear power plant

The main component of a nuclear power plant are Nuclear reactor, heat exchanger (steam Generator), turbine, electric generator and condenser.



→ Reaction of Nuclear powerplant is similar to the furnace of the steam powerplant. The heat liberating in the reactor due to the nuclear fission of the fuel taken up by the coolant circulating through the reactor core.

→ Hot coolant leaves the reactor at top and then flows through the tubes of the ~~reactor core~~ steam generator (boiler) and passes off its heat to the feed water.

→ Then the steam produced is passed through the turbine and passes on its heat to the feed water.

→ The steam produced is passed through the turbine and after work has been done by the expansion

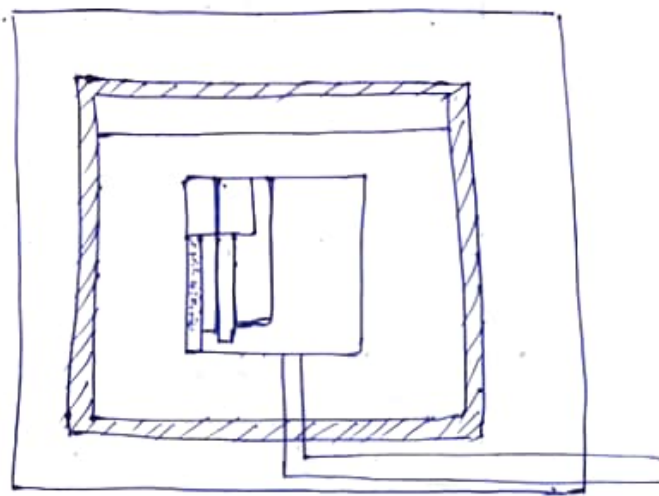
Parts of Nuclear Reactor

A nuclear reactor is an apparatus in which heat is produced due to nuclear fission (chain reaction).

- The parts of the nuclear reactor are

- (i) Nuclear fuel
- (ii) Moderator
- (iii) Control Rods
- (iv) Reflector
- (v) Reactor vessel
- (vi) Biological shielding
- (vii) Coolant.

→



1) Moderator

→ In the chain reaction the neutrons produced are fast moving neutrons. These fast moving neutrons are far less effective in causing the fission of ^{235}U and try to escape the neutron.

→ To improve the utilization of these neutrons their speed is reduced. It is done by colliding

them with the nuclei of other material which is lighter, does not capture the neutrons but scatters them. Each such collision causes loss of energy and the speed of fast moving neutrons is reduced. Such materials is called as moderator.

→ The slow neutrons so produced are easily captured by nuclear fuel and chain reaction proceeds smoothly. Graphite, heavy water and beryllium are used as moderator.

→ Reactors using enriched uranium does not require moderator but enriched uranium is costly due to processing needed.

A moderator should possess following properties.

- (i) It should have high thermal conductivity
- (ii) It should be available in large quantities in pure form
- (iii) It should provide good resistance to corrosion
- (iv) It should be stable under heat and radiation
- (v) It should be able to slow down neutrons.

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